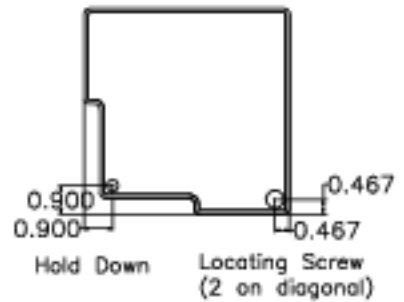


Weld cylinder to top and bottom plates with 4-8 1-inch beads (placed at your discretion), keeping the top and bottom surfaces parallel to at least 1/16 inch, if possible.



Detail showing placement of screw holes in top of part (plate with larger hole in it) for locating legs of table.

