

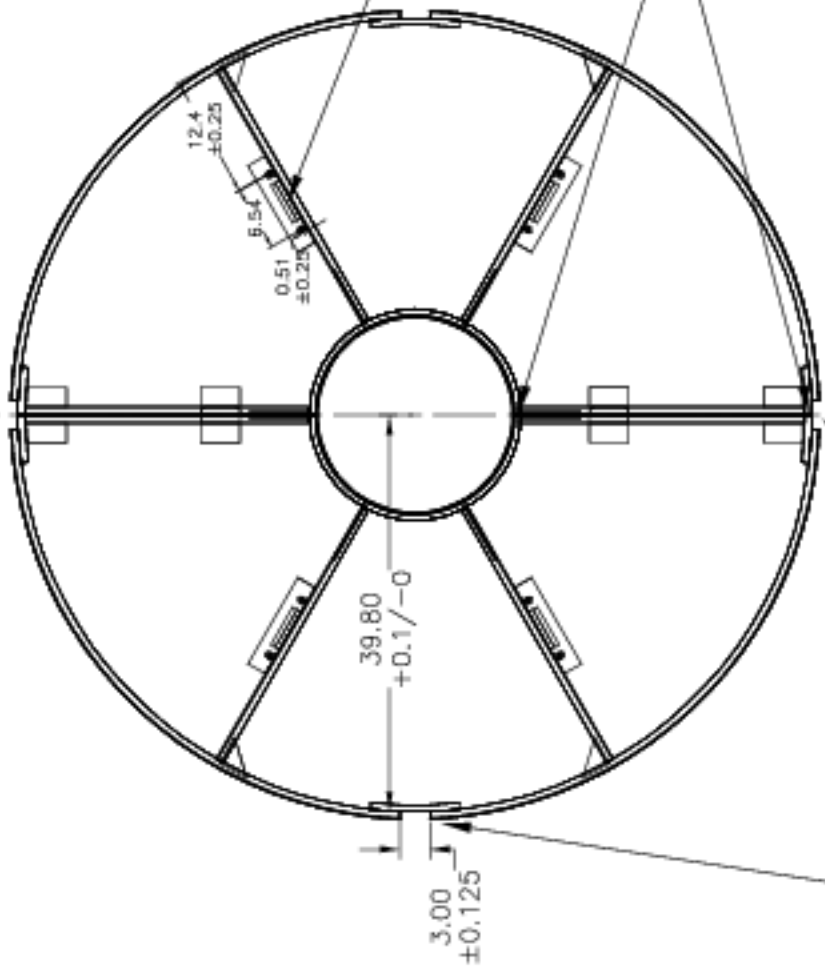
1 2 3 4 5 6 7 8

D C B A

Step 9: Grind smooth all welds on top of weldment and attach top plates 11-083 with tack welds on bottom or with rivets into the frame. Tack weld inner collar (part 11-082) into inner cylinder of of the weldment with nominally 3/4 inch projecting down below the bottom of the lower inner ring 11-073.

Step 12: Drill holes for screws to attach handles (two 1/4-inch bolts on 5.46-in centers). Tolerance on positions of handles is $\pm 1/4$ inch.

Step 11: Cut parts 11-071, 11-082, and 11-073 along line of symmetry (centerline in drawing) to separate the two halves of the mirror cover, and grind smooth.



Step 10: Cut four nominally 1x3-inch slots into the cover 90-degrees apart as shown. These may be laid out by hand and ground smooth. Tolerance is 0.24 inches in location around the periphery with respect to the line of symmetry shown.

Top View

1 2 3 4 5 6 7 8