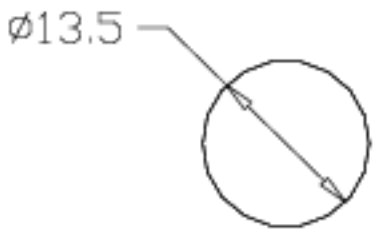
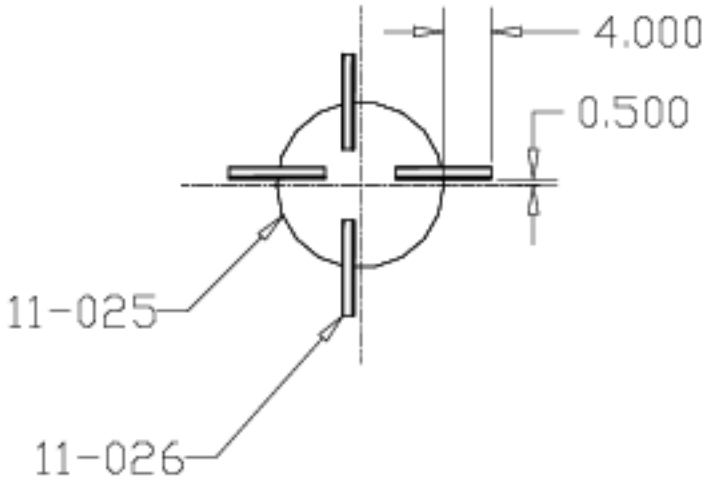
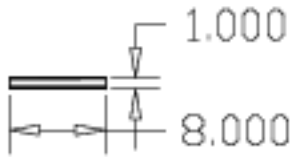
Upper Top-End Jig



Part 11-025, base plate.
3/16-in steel plate. (1 reqd)





Part 11-026, arm. 1x1 angle. (4 reqd)

To assemble, weld arms to base plate, maintaining the 0.5-inch (±0.02) offset from orthogonal lines through center of plate as shown. The plate is designed to fit into part 7-004.

No.	Qty.	Description
26	4	Arm for upper top-end Jig
25	1	Base plate for upper top-end Jig

Tenn. State Univ.
CASS 2-m AST Project
12/26/96 JAE
AST-11-A05