



Top-End Assembly, 3

1. Weld upper baffle, 7-017, to the legs and top cylinder

2. Weld middle baffle, 7-015, to strut & baffle attachment

3. Weld lower baffle, 7-016, to strut & baffle attachment at top and lower baffle attachment ring at bottom.

4. Fit struts in between the legs and the lower baffle structure.

Tenn. State Univ.	
CASS 2-m AST Project	
01/17/97	AST-07-R03
J.A.E.	