



Top-End Assembly, 1

64.845±0.02
 2.000
 0.500±0.02
 2.125±0.02

Step 1. Weld attachment points into four legs and bore the attachment holes for the struts.

2.00±0.05
 7.00±0.15

Weld stiffeners into the upper cylinder. Machine bottom stiffener flat over inner 7/8 inch.

7.631
 <math><0.03</math>

Weld pieces of strut & baffle attachment together, maintaining dimensions shown.

Tenn. State Univ.	
CASS 2-m AST Project	
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