



Machining Instrument Head, 1

Note: Positions of holes in the top plate are given in drawing AST-05-R20

0.010 A
0.005

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0.005

2.875 ±0.01

14.00 ±0.02

16.00

15.750 +0/-0.03

Twelve clearance holes for 1/4-inch screws evenly spaced on $\phi 13.00$ circle, concentric with datum A

$\phi 0.003$

0.010 A

Tenn. State Univ.	
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J.A.E.	AST-05-R19