



12 holes tapped
1/4-20 evenly
spaced on R6.5000
circle concentric
with axis of cylinder

12 3/8-inch holes
evenly spaced on
R7.7500 circle to
mate with holes shown
in drawing AST-05-R10

Machining of central cylinder

Machining Central Cylinder

Tenn. State Univ.	
CASS 2-m AST Project	
08/16/97	AST-05-R15
J.A.E.	