



Four clearance holes for B-32 screws

Two 1/8-inch holes for press-fit 1/8x3/8 pins

Two 1/8-inch holes for light slide fit for 1/8x3/8 pins; elongate one slightly along long axis of part

Two holes tapped for B-32 screws

Clearance hole for 4-40 screw

Part 5-065, Guide-Mirror Bracket. Make of 1/4-inch steel angle with 1/8-in triangular stiffeners welded into place. (1 read)

Part 5-067, Guide Mirror. Make of 7075-T6 aluminum. See drawing AST-05-R23 for dimensions of the holes for fiber optic attachments. (make 3)

Tenn. State Univ.	
CASS 2-m AST Project	
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