



Parts for Base Skirt, 2

$\phi 87.80$  OD  
 to fit inside  
 part 1-050

$\phi 86.30$

$\phi 86.75$  OD  
 $\pm 0.05$

$\phi 81.00$  ID  
 $\pm 0.10$

2.10

Part 1-051, Upper and Lower Stiffening Rings. Make of 0.75x0.75x0.1-in aluminum extrusion rolled into a circle. See drawing AST-01-A07 for a cross section of part (2 reqd).

Part 1-060, Base for Skirt. Make of 0.1-in aluminum sheet. See drawing AST-01-A07 for a cross section of part. (1 reqd)

Tenn. State Univ.	
CASS 2-m AST Project	
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J.A.E.	